



*Stehlin Hostag Ink U.K. Ltd
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Date of Issue: 15/11/02

TDS 7\002

ACRYLAC WATERBASED COATING DOUBLE SIDED HIGH SPEED GLOSS AC153/40

AC153/40 gloss coating has been formulated to be the fastest drying coating available and suitable for use on substrates such as plastic and polyboard. This coating dries immediately giving excellent protection to the ink making it easy to handle straight away. The quick drying speed allows for high speed application and direct backing up.

General Characteristics

Gloss Level:	Medium
Drying:	Fast
Rub Resistance:	Excellent
Suitable for Glueing:	Yes
Suitable for Hot Foil Stamping:	Yes
Slip:	Medium
Work/Turn:	Yes

Technical Data

Viscosity supplied at:	38/42 sec. DIN 4 at 20°C
Diluent:	Water (1% to 10 sec addition. Approx)
pH:	7.8 – 8.5
Drying Method:	Combination of hot and cold air knives with a limited amount of IR.

Application

AC153/40 is suitable for application via the majority of conventional in-line dedicated coating units, including Heidelberg, Komori, Roland, Mitsubishi, Ryobi etc.

Special Precautions

Printing inks should be suitable, alkaline and alcohol resistant.

Protect against frost and temperatures above 35°C (sunlight, radiators, etc).

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To establish the suitability for glueing and hot foil stamping, a proof should be carried out before a full scale production run. Clean coating unit with water or for dried on coating use Delta Emulsion Cleaner D1024. Wipe up all spillages.

Please refer to our Health and Safety Data sheets for disposal information.

Packaging

Supplied in 25kg or 125kg drum or 1000kg silo