



*Stehlin Hostag Ink U.K. Ltd  
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TDS 7\005

## **ACRYLAC WATERBASED COATING LOW GLOSS AC300/40**

A sealer coating giving a smooth lay on top of heavy ink coverage. The gloss level is dependant on the substrate but normally will give a low to medium effect. The rub resistance quality of this product is excellent.

### General Characteristics

Gloss Level:	Low
Drying:	Medium/Fast
Rub Resistance:	Excellent
Suitable for Glueing:	Yes
Suitable for Hot Foil Stamping:	Yes
Slip:	Medium
Work/Turn:	Yes

### Technical Data

Viscosity supplied at:	35/40 sec. DIN 4 at 20°C
Diluent:	Water (1% to 10 sec reduction. Approx)
pH:	7.9 – 8.5
Drying Method:	Combination of hot and cold air knives. Limited amount of IR.

### Application

AC300/40 is suitable for application via the majority of conventional in-line dedicated coating units, including Heidelberg, Komori, Roland, Mitsubishi, Ryobi etc.

### Special Precautions

Printing inks should be suitable, alkaline and alcohol resistant.

Protect against frost and temperatures above 35°C (sunlight, radiators, etc).

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(sheet two)

To establish the suitability for glueing and hot foil stamping, a proof should be carried out before a full scale production run. Clean coating unit with water or for dried on coating use Delta Emulsion Cleaner D1024. Wipe up all spillages.

Please refer to our Health and Safety Data sheets for disposal information.

#### Packaging

Supplied in 25kg or 125kg drum or 1000kg silo