



Stehlin Hostag Ink U.K. Ltd
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Date of Issue: 25/02/03

TDS 7A006

ACRYLAC WATERBASED COATING SEMI MATT ANILOX AC605/30

AC605/30 is a high quality product formulated to give a smooth and streak free semi-matt finish in particular over heavy solids. It has been specifically developed for use through an anilox chamber roller system. It is suitable for both single and double sided application on commercial and carton work. The quick drying speed allows the coating to give good rub and scuff properties.

General Characteristics

Gloss Level:	Semi-Matt (falls between satin and matt)
Drying:	Fast
Rub Resistance:	Medium/High
Suitable for Glueing:	Yes
Suitable for Hot Foil Stamping:	Yes
Slip:	Medium
Work/Turn:	Yes

Technical Data

Viscosity supplied at:	29-32 sec. (DIN 4 at 20°C)
Diluent:	Water (1% to 10 sec reduction. Approx.)
pH:	7.8 – 8.5
Drying Method:	Combination of hot and cold air knives. Limited amount of IR.

Application

AC605/30 is suitable for application via the majority of conventional in-line dedicated anilox coating units.

Special Precautions

Printing inks should be suitable, alkaline and alcohol resistant.

Protect against frost and temperatures above 35°C (sunlight, radiators, etc).

To establish the suitability for glueing and hot foil stamping, a proof should be carried out before a full scale production run. Clean coating unit with water or for dried on coating use Delta Emulsion Cleaner D1024. Wipe up all spillages.

Cont/d...

*This information has been compiled on the basis of the best available knowledge.
It does not imply that it is complete or correct in all cases.
No responsibility can be accepted from wrongful interpretation of the information
and/or the recommendations given. As conditions and methods of application
are beyond our control, tests should be conducted to confirm stability.*



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Cont/d (sheet Two)

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Please refer to our Health and Safety Data sheets for disposal information.

Packaging

Supplied in 25kg or 125kg drum or 1000kg silo

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