



*Stehlin Hostag Ink U.K. Ltd
Unit D4, Linkmel Close, Longwall Avenue,
Queens Drive Industrial Estate,
Nottingham. NG2 1NA
Tel: 0115 986 0477
Fax: 0115 986 2681*

Date of Issue: 15/11/02

TDS 7\010

ACRYLAC WATERBASED COATING SEMI SATIN AC614/35

AC614/35 is a high quality product formulated to give a smooth and streak free finish, over heavy solids and silvers. It has been developed to be suitable for both single and double sided application on commercial and carton work. The quick drying speed allows the coating to give good rub and scuff properties.

General Characteristics

Gloss Level:	Semi-Satin (falls between gloss and satin)
Drying:	Fast
Rub Resistance:	Medium/High
Suitable for Glueing:	Yes
Suitable for Hot Foil Stamping:	Yes
Slip:	Medium
Work/Turn:	Yes

Technical Data

Viscosity supplied at:	33-37 sec. (DIN 4 at 20°C)
Diluent:	Water (1% to 10 sec reduction. Approx.)
pH:	7.8 – 8.5
Drying Method:	Combination of hot and cold air knives. Limited amount of IR.

Application

AC614/35 is suitable for application via the majority of conventional in-line dedicated coating units, including Heidelberg, Komori, Roland, Mitsubishi, Ryobi etc.

Special Precautions

Printing inks should be suitable, alkaline and alcohol resistant.

Protect against frost and temperatures above 35°C (sunlight, radiators, etc).

Cont/d....



*Stehlin Hostag Ink U.K. Ltd
Unit D4, Linkmel Close, Longwall Avenue,
Queens Drive Industrial Estate,
Nottingham. NG2 1NA
Tel: 0115 986 0477
Fax: 0115 986 2681*

Date of Issue: 15/11/02

TDS 7\010

(sheet two)

To establish the suitability for glueing and hot foil stamping, a proof should be carried out before a full scale production run. Clean coating unit with water or for dried on coating use Delta Emulsion Cleaner D1024. Wipe up all spillages.

Please refer to our Health and Safety Data sheets for disposal information.

Packaging

Supplied in 25kg or 125kg drum or 1000kg silo